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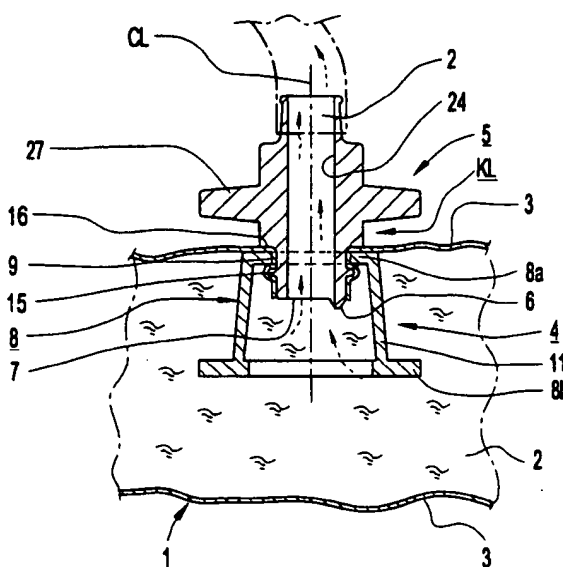
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(54) Flexible-walled package, method of manufacture and discharge spout coupling therefor

(57) The present invention relates to a package having a flexible wall and containing liquid products. The invention also relates to a method for manufacturing the package and a coupling therefor. A perforation means (6) for making a hole in the flexible wall (3) is provided not to make a hole in said wall when an inner and an outer coupling device (4, 5) are interconnected but make a hole (7) in the flexible wall (3) after said interconnection of the inner and outer coupling devices (4, 5).

Fig. 3



Description

[0001] The present invention relates to a package having a flexible wall and adapted for liquid products, preferably foodstuff in liquid form, whereby an inner coupling device is provided within unopened portions of the flexible wall, whereby the inner coupling device and an outer coupling device are connectable to each other and whereby the outer coupling device includes a perforation means for making a hole in said unopened portions of the flexible wall such that the liquid product can be discharged from the package through said hole. The invention also relates to a method for manufacturing said package and a coupling therefor.

[0002] US-A-4 603 793 relates to a package of flexible wall material and an inner as well as an outer coupling device. At this package, perforation of the flexible wall is carried through simultaneously with the interconnection of the coupling devices. This normally functions well, but leakage may occur at certain flexible wall materials during the connection/perforating step.

[0003] The object of the present invention has been to provide a package with improved opening possibilities. This is arrived at by providing the package according to the invention with the characterizing features of subsequent claim 1.

[0004] The invention also includes a method for manufacturing said package and a coupling for said package.

[0005] Since no holes are made in the flexible wall of the package when the outer and inner coupling devices are connected to each other, it is seen that no portions of the content of the package can flow or run out of the package. First when this liquid tight coupling has been established, perforation of the flexible wall of the package may occur in a simple and effective manner.

[0006] The invention will be further described below with reference to the accompanying drawings, in which

fig. 1 is a perspective view of members of the package according to the invention;

fig. 2 is a section through the members of fig. 1, whereby the package is unopened;

fig. 3 is a section through the members of fig. 1, whereby the package is opened; and

figs. 4-6 illustrate various embodiments of penetrating elements forming part of the package of fig. 1.

[0007] In the drawings, there is shown a package 1 for liquid products 2, preferably foodstuff in liquid form such as beverages of low viscosity and more viscous foodstuff such as ketchup, mustard and sauces. The package 1 has flexible walls 3 of plastic material, i.e. it is of plastic bag type. Inside the package 1 there is provided an inner coupling device 4 to which an outer coupling

device 5 can be connected through the flexible wall 3.

[0008] The outer coupling device 5 has a perforation means 6 for making a hole 7 in the flexible wall 3 so that the product 2 can be removed or discharged from the package 1 through the inner coupling device 4, said hole 7 and the outer coupling device 5.

[0009] The perforation means 6 is provided not to make the hole 7 in the flexible wall 3 when said inner and outer coupling devices 4, 5 are interconnected, but may be used for making said hole 7 during a perforating step after said interconnection.

[0010] The inner coupling device 4 may include an inner coupling member 8 in the form of a first annular member 8a with an opening 9. This first annular member 8a may be located at or next to the inner side of the flexible wall 3 and the inner coupling device 4 may also include a second annular member 8b and said annular members 8a, 8b may be connected to two or more connection members 11 with intermediate openings 12.

[0011] The outer coupling device 5 includes or consists of an outer coupling member 13 which may be inserted in a connecting direction KR into the opening 9 of the inner coupling member 8 while it simultaneously folds unopened portions 14 of the flexible wall 3 into the opening 9 without opening said portions. To accomplish this, the flexible wall 3 may have such elasticity that it can be extended or stretched during said folding of the portions 14 into the opening 9 without thereby breaking.

[0012] The outer coupling member 13 has a preferably annular snap-in portion 15 which protrudes in radial direction relative to a centre line CL which runs in axial direction through the outer coupling member 13. The outer coupling member 13 also includes a support portion 16 which also protrudes in said radial direction relative to the centre line CL of the connecting direction KR.

[0013] The outer coupling member 13 is connected to the inner coupling member 8 by insertion thereof into the opening 9 while folding in said portions 14 of the flexible wall 3 until the snap-in portion 15 snaps past the first annular member 8a of the inner coupling member 8 and until the support portion 16 through portions of the flexible wall 3 is supported by the outer side of said first annular member 8a. Hereby, the snap-in portion 15 and support portion 16 prevent the outer coupling member 13 from moving in said axial direction relative to the inner coupling member 8, said portions however permitting said outer coupling member 13 to pivot or rotate about the centre line CL relative to the inner coupling member 8.

[0014] The perforation means 6 protrudes outwards from a radially directed end edge 17 of the outer coupling member 13 in axial direction relative to said centre line CL and is designed to shape the folded-in portions 14 of the flexible wall 3 to a pocket 18 during insertion of the outer coupling member 13 into the opening 9 without making a hole in said pocket 18. This pocket 18 protrudes axially relative to radially directed and along the radial end edge 17 extending portions 19 of the folded-

in portions 14 of the flexible wall 3.

[0015] When the outer coupling member 13 is pivoted or rotated about the centre line CL relative to the inner coupling member 8, either in one direction or the opposite direction, the perforating means 6 initially cuts up the side of said pocket 18 and then a hole 7 in the radially directed portions 19 of the flexible wall 3 adjacent the pocket 18.

[0016] In order to facilitate said perforation, the perforation means 6 may have at least one cutting edge 20 and/or 21 (see fig. 4) and/or cutting point 22 and/or 23 (see fig. 5), which is/are directed towards the side of the pocket 18.

[0017] There may also be more than one perforating means 6 (see fig. 6) which may be located beside each other in a curve along peripheral portions of the end edge 17.

[0018] To accomplish discharge of the product 2 from the package 1 when said hole 7 has been made, the outer coupling member 13 may have a through-flow passage 24 and a connecting portion 25 for a hose 26 so that said product 2 can be discharged from the package 1 through the hole 7 and the through-flow passage 24.

[0019] In order to facilitate retention and rotation of the outer coupling device 5 when it is connected to and rotated relative to the inner coupling device 4, the outer coupling device 5 may include one or more radially directed flanges 27.

[0020] The inner coupling device 4 may be fixedly attached to the inner side of the flexible wall 3 or be retained at said inner side of the flexible wall 3 by means of the outer coupling device 5. In said latter case, the coupling devices 4, 5 thus together define a clamp which clamps them to the flexible wall 3, whereby there is no need to attach the inner coupling device 4 to the flexible wall 3 by other means.

[0021] The invention is not limited to the embodiment described above, but may vary within the scope of the following claims. As alternatives which are not illustrated, it can be mentioned that the coupling members 8, 3 of the coupling devices 4, 5 can be designed in other ways as can the perforation means 6.

Claims

1. Package having a flexible wall and adapted for liquid products (2), preferably foodstuff in liquid form, whereby an inner coupling device (4) is provided within unopened portions (14) of the flexible wall (3), whereby the inner coupling device (4) and an outer coupling device (5) are connectable to each other, and whereby the outer coupling device (5) includes a perforation means (6) for penetrating said unopened portions (14) of the flexible wall (3) such that the liquid product (2) can be discharged from

the package (1),
characterized in

that the outer and inner coupling device (5, 4) are interconnectable with the unopened portions (14) of the flexible wall (3) lying unopened between these coupling devices (5, 4), and that the perforation means (6) of the outer coupling device (5) is provided to penetrate said unopened portions (14) of the flexible wall (3) after said interconnection of the outer and inner coupling devices (5, 4).

2. Package according to claim 1, characterized in that the outer and inner coupling devices (5, 4) are pivotally or rotatably connected to each other and that the perforation means (6) of the outer coupling device (5) penetrates said unopened portions (14) of the flexible wall (3) by pivoting or rotating the outer coupling device (5) relative to the inner coupling device (4) after interconnection of said coupling devices (5, 4).
3. Package according to claim 1 or 2, characterized in that the inner coupling device (4) includes an inner coupling member (8) having an opening (9), that the outer coupling device (5) includes an outer coupling member (13) which is insertable into said opening (9) and which during said insertion into the opening (9) folds portions (14) of the flexible wall (3) into the opening (9) without opening said portions (14), whereby the outer coupling member (13) is connectable to the inner coupling member (8) through the portions (14) of said flexible wall (3) folded into the opening (9), that the outer coupling member (13) has a snap-in portion (15) protruding in radial direction relative to an axial connecting direction (KR), whereby said snap-in portion (15) can be snapped past the inner coupling member (8) when the outer coupling member (13) is moved in said axial connecting direction (KR) into the inner coupling member (8) to a coupling position (KL), and that the outer coupling member (13) has a supporting portion (16) which protrudes in said radial direction and which together with the snap-in portion (15) and folded-in portions (14) of the flexible wall (3) holds the outer coupling member (13) in said connecting position (KL) relative to the inner coupling member (8) such that said outer coupling member (13) is pivotable or rotatable relative to said inner coupling member (8) for making a hole (7) in the flexible wall (3).
4. Package according to claim 3, characterized in that the inner coupling member (8) of the inner coupling device (4) includes a first annular member (8a) and that the inner coupling device (4) further includes a second annular member (8b) and con-

nection members (11) which connect said annular members (8a, 8b) to each other, whereby openings (12) are provided between the connection members (11).

5. Package according to any preceding claim, **characterized in** that the perforation means (6) protrudes in an axial direction from an end edge (17) of the outer coupling device (5), that the perforation means (6), when the outer coupling device (5) is moved in an axial connecting direction (KR) for connection to the inner coupling device (4), forms folded-in portions (14) of the flexible wall (3) to a pocket (18) without making a hole in said folded-in portions (14), whereby said pocket (18) protrudes in an axial direction relative to radially directed, along a radial end edge (17) of the outer coupling device (5) extending portions (19) of the folded-in portions (14) of the flexible wall (3), and that, when the outer coupling device (5) is pivoted or rotated relative to the inner coupling device (4), the perforation means (6) is provided to make a hole (7) in those portions of the flexible wall (3) which define a side of said pocket (18) and preferably also in the radially along the radial end edge (17) beside said pocket (18) extending portions (19) of the flexible wall (3).

6. Package according to claim 5, **characterized in** that the perforation means (6) includes at least one cutting edge (20 and/or 21) and/or cutting point (22 and/or 23) which is directed towards the side of said pocket (18) and that said cutting edge (20 and/or 21) and/or cutting point (22 and/or 23) is provided to cut a hole (7) in one side of said pocket (18) and in the portions (19) of the flexible wall (3) extending radially beside said pocket (18).

7. Package according to any preceding claim, **characterized in** that the flexible wall (3) has such elasticity that inwardly foldable portions (14) thereof without breaking can be folded by the outer coupling device (5) into an opening (9) in the inner coupling device (4) when these coupling devices (4, 5) are interconnected.

8. Package according to any preceding claim, **characterized in** that the outer coupling device (5) is delivered connected to the inner coupling device (4) through unopened portions of the flexible wall (3) so that holes (7) can be made in the flexible wall (3), after delivery, by pivoting or rotating the outer coupling device (5) relative to the inner coupling device (4).

9. Package according to any preceding claim, **characterized in** that the outer coupling device (5) retains the inner coupling device (4) at the flexible wall (3) when the coupling devices (4, 5) are intercon-

nected.

10. Package according to claims 1 - 8, **characterized in** that the inner coupling device (4) includes a first annular member (8a) through which it is mounted on the inner side of the flexible wall (3).

11. Method for manufacturing a package having a flexible wall and adapted for liquid products (2), preferably foodstuff in liquid form, whereby an inner coupling device (4) is provided within unopened portions (14) of the flexible wall (3), whereby the inner coupling device (4) and an outer coupling device (5) are connectable to each other, and whereby the outer coupling device (5) includes a perforation means (6) for penetrating said unopened portions (14) of the flexible wall (3) such that the liquid product (2) can be discharged from the package (1) through a hole (7) formed by said penetration, **characterized by**

interconnecting the outer and inner coupling devices (5, 4) without penetrating the unopened portions (14) of the flexible wall (3) lying therebetween, and

penetrating, after said interconnection of the outer and inner coupling devices (5, 4), said unopened portions (14) of the flexible wall (3) by means of the perforation means (6) of the outer coupling device (5).

12. Method according to claim 11, **characterized by** connecting the outer coupling device (5) to the inner coupling device (4) by moving said outer coupling device (5) in an axial connecting direction (KR) relative to said inner coupling device (4) and, after said connection, pivoting or rotating the outer coupling device (5) relative to said inner coupling device (4) so that the perforation means (6) makes a hole (7) in the flexible wall (3).

13. Method according to any of claims 11 or 12, **characterized by** inserting the outer coupling device (5) in an axial connecting direction (KR) into and, through folded-in portions (14) of the flexible wall (3), snapping it onto the inner coupling device (4) such that the outer coupling device can be pivoted or rotated relative to the inner coupling device (4).

14. Coupling for packages having a flexible wall and adapted for liquid products (2), preferably foodstuff in liquid form, whereby an inner coupling device (4) is provided within unopened portions (14) of the flexible wall

(3).

whereby the inner coupling device (4) and an outer coupling device (5) are connectable to each other, and

whereby the outer coupling device (5) includes a perforation means (6) for penetrating said unopened portions (14) of the flexible wall (3) such that the liquid product (2) can be discharged from the package (1) through a hole (7) formed by said penetration, characterized in

that the outer and inner coupling device (5, 4) are interconnectable with the unopened portions (14) of the flexible wall (3) lying unopened between these coupling devices (5, 4), and

that the perforation means (6) of the outer coupling device (5) is provided to penetrate said unopened portions (14) of the flexible wall (3) after said interconnection of the outer and inner coupling devices (5, 4).

15. Coupling according to claim 14, characterized in that the outer and inner coupling devices (5, 4) are pivotally or rotatably connected to each other and that the perforation means (6) of the outer coupling device (5) penetrates said unopened portions (14) of the flexible wall (3) by pivoting or rotating the outer coupling device (5) relative to the inner coupling device (4) after interconnection of said coupling devices (5, 4).

16. Coupling according to claim 15, characterized in that the inner coupling device (4) includes an inner coupling member (8) having an opening (9), that the outer coupling device (5) includes an outer coupling member (13) which is insertable into said opening (9) and which during said insertion into the opening (9) folds portions (14) of the flexible wall (3) into the opening (9) without opening said portions (14), whereby the outer coupling member (13) is connectable to the inner coupling member (8) through the portions (14) of said flexible wall (3) folded into the opening (9), that the outer coupling member (13) has a snap-in portion (15) protruding in radial direction relative to an axial connecting direction (KR), whereby said snap-in portion (15) can be snapped past the inner coupling member (8) when the outer coupling member (13) is moved in said axial connecting direction (KR) into the inner coupling member (8) to a coupling position (KL), and that the outer coupling member (13) has a supporting portion (16) which protrudes in said radial direction and which together with the snap-in portion (15) and folded-in portions (14) of the flexible wall (3) holds the outer coupling member (13) in said connecting position (KL) relative to the inner

coupling member (8) such that said outer coupling member (13) is pivotable or rotatable relative to said inner coupling member (8) for making a hole (7) in the flexible wall (3).

17. Coupling according to any of claims 14-16, characterized in that the perforation means (6) protrudes in an axial direction from an end edge (17) of the outer coupling device (5), that the perforation means (6), when the outer coupling device (5) is moved in an axial connecting direction (KR) for connection to the inner coupling device (4), forms folded-in portions (14) of the flexible wall (3) to a pocket (18) without making a hole in said folded-in portions (14), whereby said pocket (18) protrudes in an axial direction relative to radially directed, along a radial end edge (17) of the outer coupling device (5) extending portions (19) of the folded-in portions (14) of the flexible wall (3), and that, when the outer coupling device (5) is pivoted or rotated relative to the inner coupling device (4), the perforation means (6) is provided to make a hole (7) in those portions of the flexible wall (3) which define a side of said pocket (18) and preferably also in the radially along the radial end edge (17) extending portions (19) of the flexible wall (3).

Fig. 1

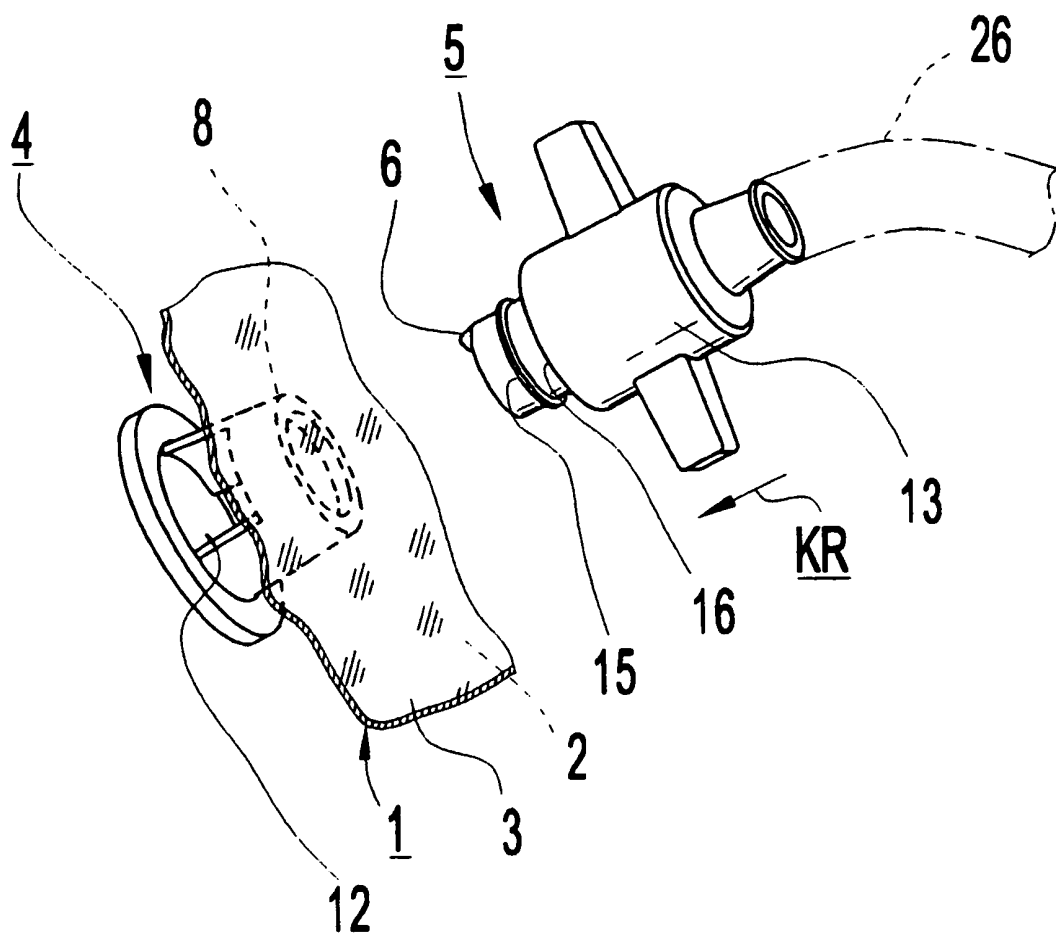


Fig. 2

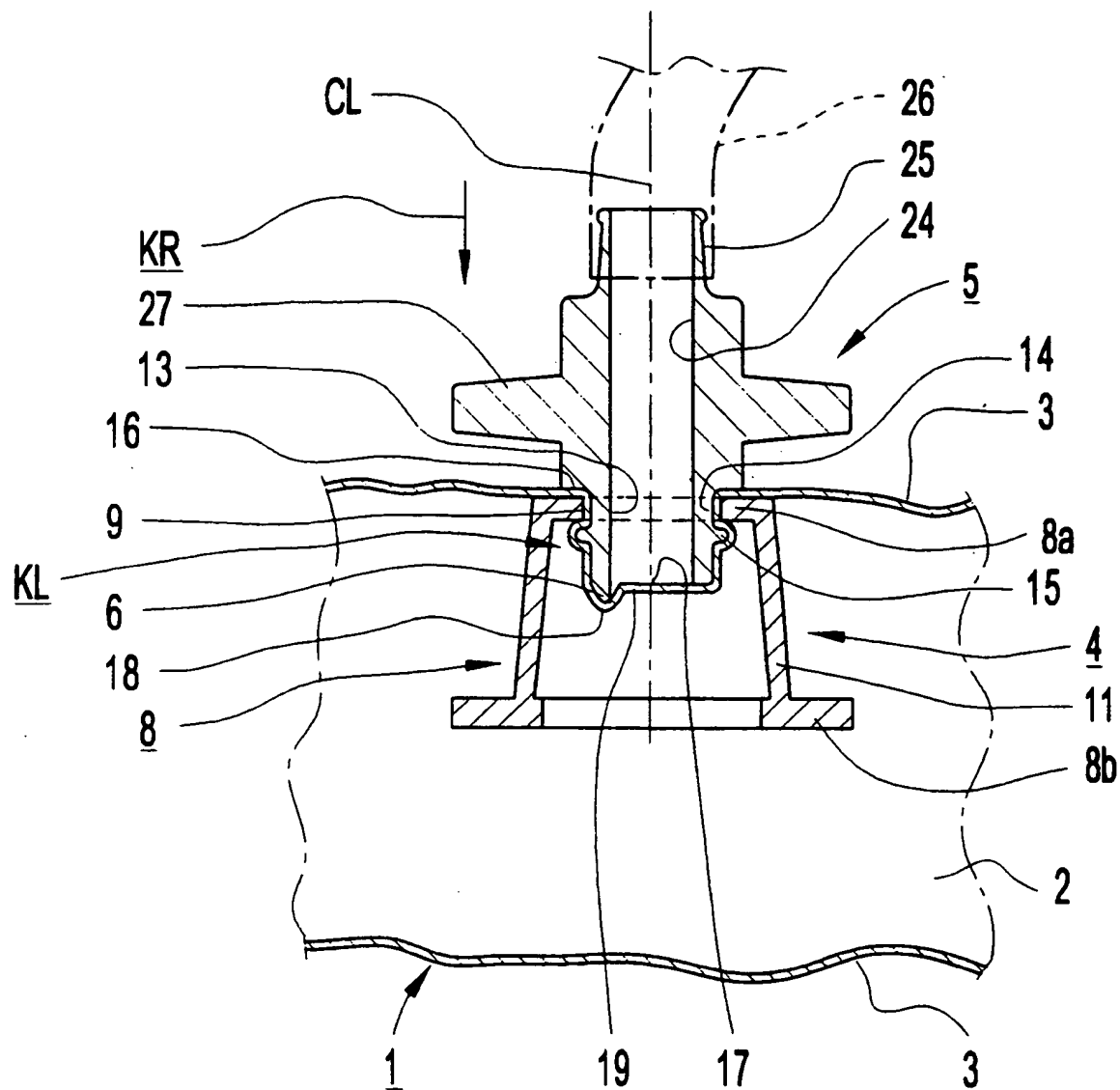


Fig. 3

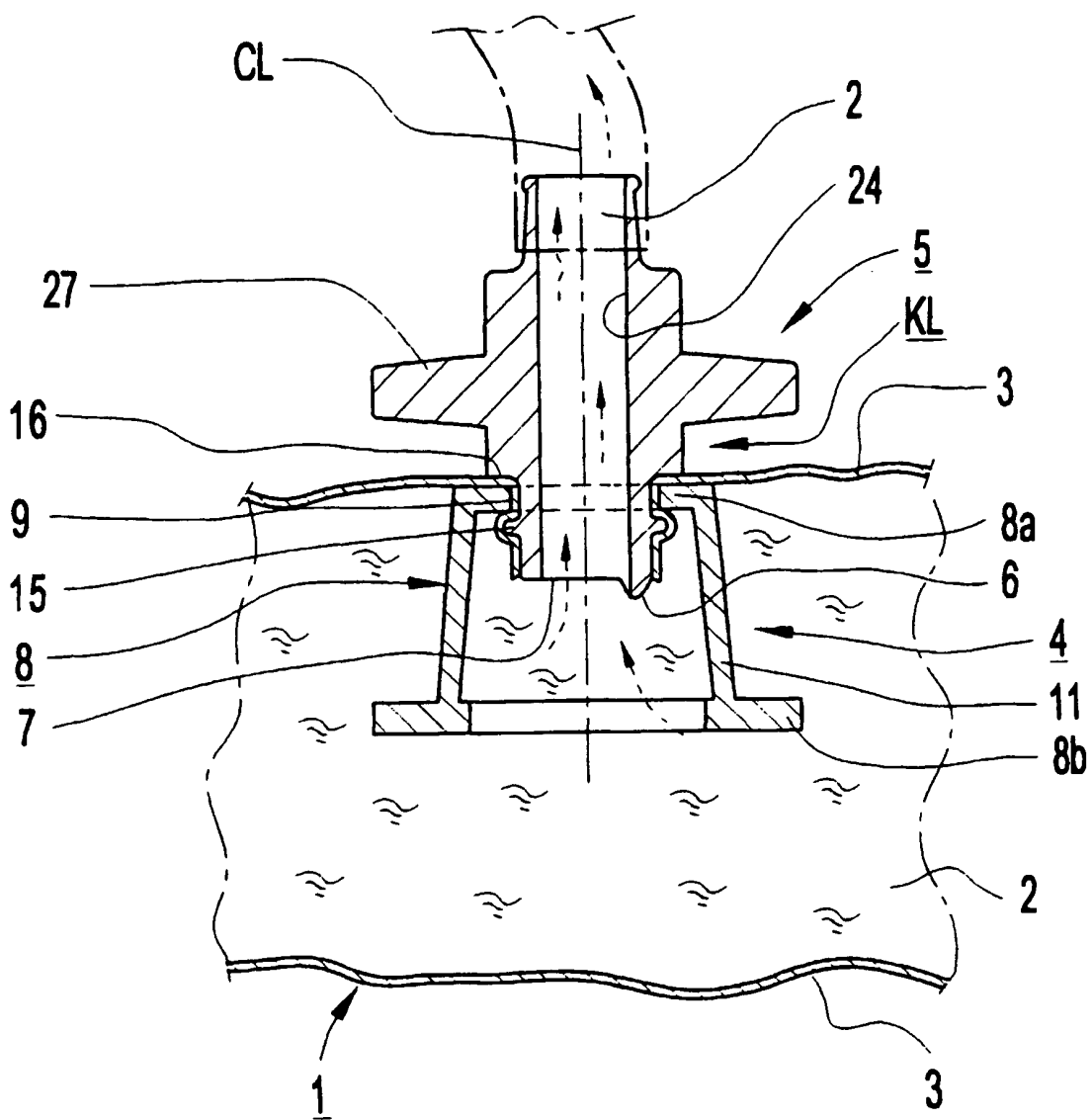


Fig. 4

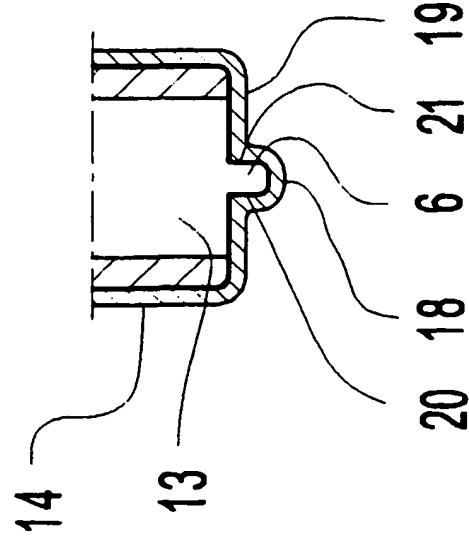


Fig. 5

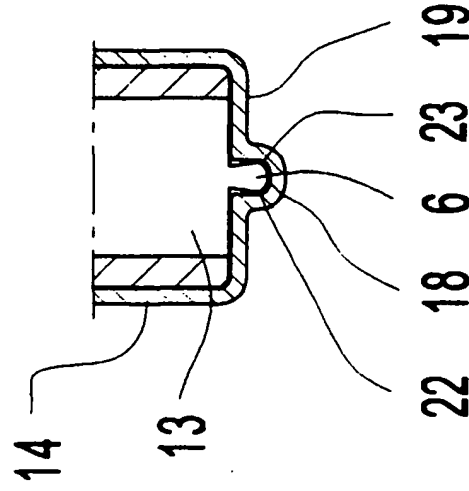
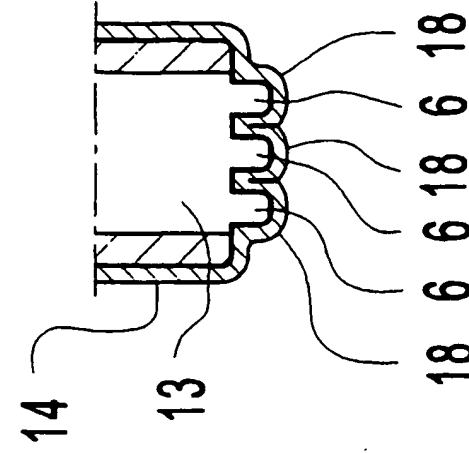


Fig. 6





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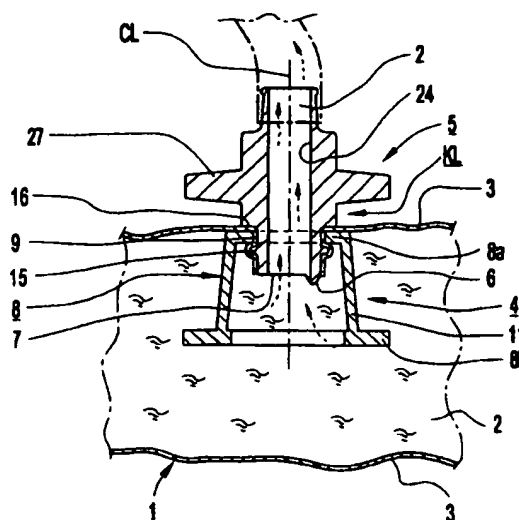
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(54) **Flexible-walled package, method of manufacture and discharge spout coupling therefor**

(57) The present invention relates to a package having a flexible wall and containing liquid products. The invention also relates to a method for manufacturing the package and a coupling therefor. A perforation means (6) for making a hole in the flexible wall (3) is provided not to make a hole in said wall when an inner and an outer coupling device (4, 5) are interconnected but make a hole (7) in the flexible wall (3) after said interconnection of the inner and outer coupling devices (4, 5).

Fig. 3



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European Patent
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EUROPEAN SEARCH REPORT

Application Number
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A	* page 4, line 27 - page 5, line 36 * * page 7, line 20 - page 8, line 31 * * page 9, line 14 - page 10, line 2 * * figures 1-6 *	8	
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 12 April 1999	Examiner Papatheofrastou, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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